

Major Specification Changes

The RMI Membership may require companies to reaffirm their R-Mark Certification when the RMI pallet rack specification undergoes a major revision. For example, if the pallet rack specification undergoes revision in 2017, then the companies (holding R-Mark Licenses) will be required to submit data to external reviewers demonstrating the company adheres to the changed or added parts of the revised pallet rack specification.

The term “external reviewer” refers to two of the independent USA Registered Professional Engineers chosen and approved by the RMI Membership. The review process for R-Mark reaffirmation follows the process for initial certification except it is focused on demonstrating adherence to the changes and not the entire specification.

Minor Specification Changes

When there are minor changes in the specification, the company using the R-Mark is expected to comply with the revised specification but no further demonstration will be required.

Dating the R-Mark

A year date will be added to the R-Mark that coincides with the latest RMI/ANSI Specification. The old R-Mark License will be revoked one year after the new R-Mark is required.

New or Additional Products by an R-Mark company

A company with the R-Mark approval may develop and use the R-Mark on new products without a resubmittal (the RMI Membership assumes this means within the family of shapes/sections covered by the original certification [ex. cold rolled/formed vs. hot rolled/structural shapes, etc.]). The new products must be reviewed and approved by the internal professional engineer. New products outside the original family of shapes would require an R-Mark approval for that family.

There will be different R-Marks for pallet rack and cantilever rack.