



The majority of Toyota lift trucks sold in the U.S. are manufactured by **Toyota Industrial Equipment Mfg.** They go through the world-renowned **Toyota Production System (TPS)** at our zero-landfill facility in Columbus, Indiana.

- Associates: 800
- Annual Production: 30,000+ units/year
- Footprint: 1,000,000+ ft²
- Expansions: 12 in 22 years
- Plant Investment: \$117 million
- **2004** - 200,000th Lift Truck Produced
- **2004** - National Customer Center Opened, Distribution and General Office Areas Expanded
- **2005** - 250,000th Lift Truck Produced
- **2006** - 8-Series I.C. Production Begins at TIEM

HISTORY

- **1990** - U.S. Production Begins at TIEM
- **1992** - 10,000th U.S. Lift Truck Produced
- **1995** - 4-Wheel Electric Production in U.S. Begins
- **1996** - 50,000th U.S. Lift Truck Produced
- **1998** - 75,000th U.S. Lift Truck Produced
- **1999** - 100,000th U.S. Lift Truck Produced
- **1999** - Certified to ISO 14001
- **1999** - State of Indiana Quality Improvement Award
- **1999** - 7-Series I.C. Production in U.S. Begins
- **2001** - 7-Series 4-Wheel Electric Production in U.S. Begins
- **2002** - Distribution & Service Parts Expansion
- **2003** - 7-Series 3-Wheel Electric Production in U.S. Begins
- **2004** - Lift Cylinder Production Begins at TIEM
- **2006, '09, '11** - Governor's Award for Environmental Excellence
- **2007** - 300,000th Lift Truck Produced
- **2008** - Laser Cutting Operations Begin at TIEM
- **2008** - Indiana Solid Waste Management Environmental Stewardship Award
- **2009** - 350,000th Lift Truck Produced
- **2009-2012** - Inbound Logistics Green Supply Chain Partner
- **2010** - 8-Series 4-Wheel Electric Production Begins at TIEM
- **2010** - TIEM Celebrates its 20th Anniversary
- **2010** - Named Top Plant in the U.S. by *Plant Engineering Magazine*.
- **2011** - Named Best Plant in America by *IndustryWeek Magazine*.
- **2011** - Named Company of the Year by Columbus Chamber of Commerce
- **2011** - 400,000th Lift Truck Produced